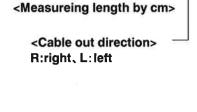
KEITOKU specification reference

Base model name: SR85 series

Issued: Nov.27, '07 Issued: Sep.02, '08

KEITOKU model name





<Accuracy grade>
A: 5+5L/1000um
S: 3+3L/1000um
L:MeasureIng length by mm

<Resolution and direction>

Discription	Resolution	Direction
Α	0.01	+

<Communication protocol>

Discription	NC Maker	Wire num.
В	MITSUBISHI	2
D	MITSUBISHI	4

<Ref. point position>

Single reference point position shown by mm from left end of Measuring length e.g. 850 mm = 850

For 1000mm or longer, 2 left digits shown by alphabet

e.g.1050mm = A50

1,000~1,099mm	Α	2,100~2,199mm	М
1,100~1,199mm	В	2,200~2,299mm	Ν
1,200~1,299mm	С	2,300~2,399mm	Р
1,300~1,399mm	D	2,400~2,499mm	Q
1,400~1,499mm	Е	2,500~2,599mm	R
1,500~1,599mm	F	2,600~2,699mm	S
1,600~1,699mm	G	2,700~2,799mm	Т
1,700~1,799mm	Н	2,800~2,899mm	U
1,800~1,899mm	J	2,900~2,999mm	٧
1,900~1,999mm	K	3,000~3,040mm	W
2.000~2.099mm	L		

Specific mark: X = center,

<Example>

SR85-064LAAB045

ML:640mm, Cable out :Left, Accuracy: 5+5L/1000

Resolution: $0.01\mu m$, Direction: +

Communication protocol: MITSUBISHI 2wire Refelence mark: 45mm from left end of Measure

KEITOKU specification list

Base model name: SR85 series

Issued : Nov.27, '07 Issued : Sep.02, '08

Entry items	KEITOKU range
Cable out direction	-Select : Right(standard) or Left
Accuracy grade	-Select: 3+3L/1000um or 5+5L/1000um
Resolution and direction	-Select one item from following
	Discription Resolution Direction A 0.05 +
	-Select one item from following
Communication protocol	Discription NC Maker Wire num. □ B MITSUBISHI 2 □ D MITSUBISHI 4
Ref. point position	-Specify the position Zero point position shown by mm from left end of Measuring length. Except -center of measuring length shown by specific mark "X".